



Kasper Aero

1030AM601 Magnetic Debris Detector (MDD)

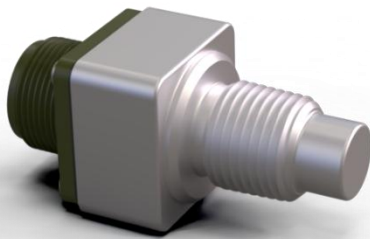
AS4395-08 Modified 0-10V Output

MS3102R14S-2P Connector

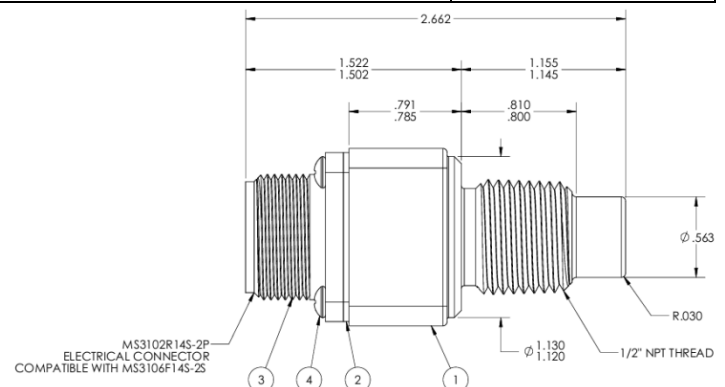
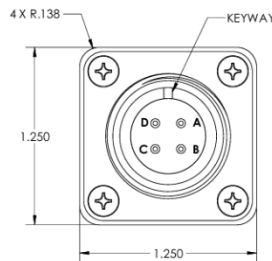
KasperAero Technical Data Sheet

About the 1030 Product Family

The KasperAero 1030 Series is our ruggedized line of ferrous debris detection sensors, designed for demanding industrial, aerospace-adjacent, marine, and rail environments. Powered by our proprietary NZMS technology, the 1030 Series delivers industry-leading debris monitoring performance in a durable high-temperature platform.



Entire Sensor
(no separate electronics)



Electrical Data	
Pin A, Analog Output	
Pin A, Analog Output Resolution	0.010V
Pin A, Analog Output Sensitivity	0.010 Volt / 0.010 Gram
Analog Output Baseline (No Debris) = 0.50V	
If Analog Output Voltage = 0.25V, Sensor Error (Contact KasperAero)	
Pin B, Digital Output (< 0.050 grams of debris)	0V
Pin B, Digital Output (> 0.050 grams of debris)	Supply Voltage
Pin C, Ground	
Pin D, Power	11V – 26V
Max Report Rate [Hz]	10 Hz Max
Circuit Protection	
Reverse Polarity Protection	YES
Over Voltage Protection	YES
Short Circuit Protection	YES
Type of Short Circuit Protection	PULSED
Overload Protection	YES

Mechanical	
Minimum Detectable Debris	0.010 grams of 10-micron Ferrous Debris (0.053 inch ball)
Maximum Detectable Debris	9.50 grams of 10-micron Ferrous Debris (0.520 inch ball)
Detectable Debris Media	Ferrous Only (Aluminum and Ceramic Debris Immune)
Sensor Body Material	6061-T6 Aluminum (Anodized)
Weight (LBS)	0.175 LBS Max
Environmental	
Sensor Protection	IP66 / IP68
Differential Pressure	400 psi (27.5 bar)
Maximum Operating Temperature	257°F (125°C)
Humidity	95% RH @ +135°F
Liquids	
Fuels	Gasoline, Diesel, Kerosene, Jet-A, JP-8, Avgas
Oils / Grease	Petroleum Oil, Grease, Mineral Oil, Synthetic Ester, Gear Oil, PAO based Oils, Automatic Transmission Fluid (ATF), Aeroshell Grease, Aero Lubriplate, Bunker Oil, Polyalkylene Glycol, Vegetable Oil
Hydraulics	Hydraulic Oils (HVI and ISO VG), Mineral Oil Based, Water-Glycol
Coolants	Ethylene Glycol, Propylene Glycol, Organic Acid Technology (OAT)
Other	Water, Salt Water, Methanol, Isopropyl Alcohol

Product not designed for ATEX environments. ATEX debris sensors must be custom solution.



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Electrical Characteristics

Electrical characteristics vary by output type. For detailed performance specifications, and exact pinouts, please refer to the individual data sheets for each product variant.



Electrical Data

Pin 1, Power	Varies by output style	
Pin 2, Analog Output	Varies by output style	
Pin 3, Digital Output (< 0.050 grams of debris)	Varies by output style	
Pin 3, Digital Output (> 0.050 grams of debris)	Varies by output style	
Pin 4, Ground		
Max Report Rate	[Hz]	10 Hz Max
Circuit Protection		
Reverse Polarity Protection	YES	
Over Voltage Protection	YES	
Short Circuit Protection	YES	
Type of Short Circuit Protection	PULSED	
Overload Protection	YES	

Mechanical

Minimum Detectable Debris	0.010 grams of 10-micron Ferrous Debris (0.053 inch ball)
Maximum Detectable Debris	0.950 grams of 10-micron Ferrous Debris (0.242 inch ball)
Detectable Debris Media	Ferrous Only Aluminum and Ceramic Debris Immune
Sensor Body Material	6061-T6 Aluminum
Sensor Size	See CAD models and dimensions on page 6.
Weight (lbs)	0.250 LBS Max
Note on Pressure Rating	Pressure rating varies depending on attachment method and interface materials.

Environmental

Sensor Protection	IP66 / IP68
Differential Pressure	400 psi (27.5 bar)
Maximum Operating Temperature	257°F (125°C)
Humidity	95% RH @ +135°F
ATEX	Product <u>not</u> designed for ATEX environments. ATEX debris sensors must be custom solution.

Liquids

Fuels	Gasoline, Diesel, Kerosene, Jet-A, JP-8, Avgas
Oils / Grease	Petroleum Oil, Grease, Mineral Oil, Synthetic Ester, Gear Oil, PAO based Oils, Automatic Transmission Fluid (ATF), Aeroshell Grease, Aero Lubriplate, Bunker Oil, Polyalkylene Glycol, Vegetable Oil
Hydraulics	Hydraulic Oils (HVI and ISO VG), Mineral Oil Based, Water-Glycol



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Coolants	Ethylene Glycol, Propylene Glycol, Organic Acid Technology (OAT)
Other	Water, Salt Water, Methanol, Isopropyl Alcohol

Sensor Electrical Connector

Part Number Code:

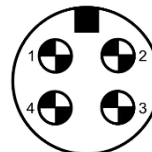
M

Description:

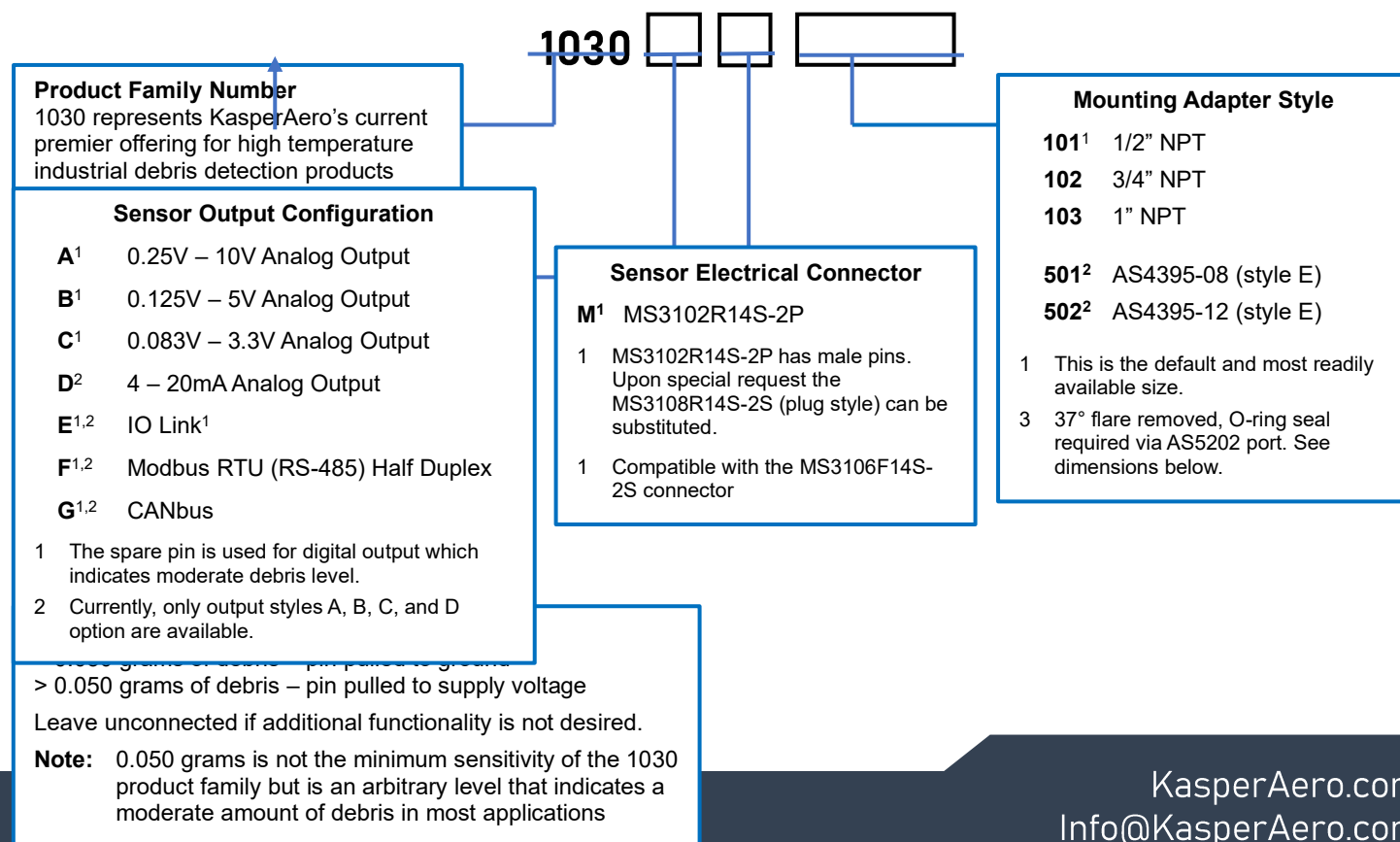
MS3102R14S-2P

Pinout:

1. Power (24V)
2. Analog Output
3. Digital Output (0V or 10V)
4. Ground



Part Numbering Breakdown





Currently, only output styles A, B, C, and D have been developed and are available for sale. Please contact our team (Info@KasperAero.com) if these do not meet your needs.

Example Part Numbers

Example 1: 1030AM101

1030 The KasperAero high temperature industrial debris sensor product family.
A 0.25V – 10V Output (and spare digital output pin)
M 4 Pin MS3102R14S-2P Connector
101 1/2" NPT Thread Connection

Example 2: 1030BM102

1030 The KasperAero high temperature industrial debris sensor product family.
B 0.125V – 5V Output (and spare digital output pin)
M 4 Pin MS3102R14S-2P Connector
102 3/4" NPT Thread Connection

Example 3: 1030CM103

1030 The KasperAero high temperature industrial debris sensor product family.
C 0.083V – 3.3V Output (and spare digital output pin)
M 4 Pin MS3102R14S-2P Connector
103 1.00" NPT Thread Connection

Example 4: 1020DM501

1020 A KasperAero industrial debris sensor product family.
D 4mA – 20mA Output (no spare digital output pin)
M 4 Pin MS3102R14S-2P Connector
501 AS4395-08 (style E) connection. Shipped with a -912 fluorocarbon O-ring that is required if sealing on a boss port.

Example 4: 1030E

IO Link Output not currently available, development in progress. KasperAero recommends using an inline adapter such as the *Banner Engineering S15C Analog Voltage to IO-Link Device Converter* to convert to IO link.

Example 5: 1030F

Modbus Output not currently available, development in progress. KasperAero recommends using an interface adapter such as the *DatExel Voltage to Modbus converter RTU DAT3015V* or the *Banner Engineering S15C-U-MQ Analog Voltage to Modbus Converter*.

Example 6: 1030G

CANbus Output not currently available, development in progress. KasperAero recommends either the *CSS Electronics CANmod.input: 8 x Analog/Digital/Pulse to CAN Bus Converter* or converting to IO Link then converting to CAN Bus.



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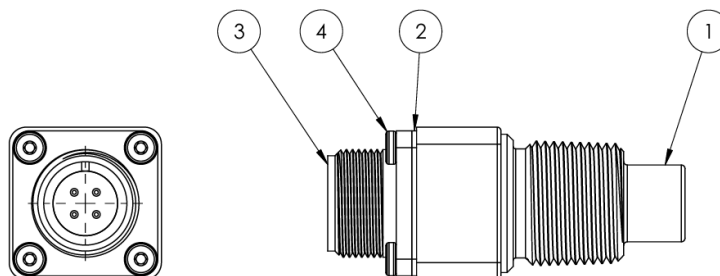
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Assembly



External Bill of Materials (BOM)

Item Number	Part Number	Description	Materials	QTY
1	1030____	Housing, Sensor	6061-T6 Aluminum	1
2	KA-1221-0001	Gasket, Connector	Neoprene	1
3	MS3102R14S-2P	Connector, Electrical	6061-T6 Aluminum	1
4	KA-4122-2001	Screw, Socket HD Cap, LP	18-8 Stainless Steel	4

Dimensions

Adapter Dimensions

Adapter Style	Thread Type	Overall Length (inches)	Wrench Size (inches)
101 ¹	1/2" NPT	2.912	1.250
102	3/4" NPT	2.912	1.250
103	1" NPT	2.912	1.250
501 ³	AS4395-08 (style E) .7500-16-UNJF	2.787	1.250
502 ⁴	AS4395-12 (style E) 1.0625-12-UNJ	2.787	1.375
NOTES:	1 This is the default and most readily available size. 2 Requires face seal. Unit shipped aluminum crush washer. See dimensions below. Upgrade to dowty washer for more demanding applications. 3 37° flare removed, O-ring seal required via AS5202-08 and AS5202-12 port. See dimensions below.		

See CAD models on KasperAero.com